High-Level Side Event on
“Gender Violence: Prevention, Protection, and Social Inclusion.”
Tuesday, 12 March, from 4:45 to 6:00 p.m. in Conference Room D, UNHQ

The event is Co-Sponsored by:
The Permanent Mission of Bangladesh to the UN
The Permanent Mission of Denmark to the UN
The NGO Committee on Migration
The NGO Committee on the Status of Women
The Poverty Elimination and Community Education (PEACE) Foundation

The High-Level Side Event entitled *Gender Violence: Prevention, Protection, and Social Inclusion*, will discuss and examine the issue of violence against women and girls and how it affects its victims, with specific examples from country experience, including measures for prevention, protection and social inclusion available to these vulnerable population. Gaps in available services will be noted, along with strategies to overcome these. In keeping with the theme of CSW 63 the discussion will demonstrate how access to well-accommodative social protection systems and preventing violence against women and girls would promote their inclusion in mainstream socio-economic activities. More protection and incentives through social protection policies and measures will create an enabling environment for these groups to realize their potentials. Discussion is expected to focus on challenges, addressing those and sharing of best practices, suggestions and recommendations as a way forward.

**Opening Remarks**
H.E Mohibul Hassan Chowdhoury, M.P - Honorable Deputy Minister, Ministry of Education, Bangladesh

**Key Note Presentation:**
Dr Abul Hossain, Project Director, Multi-Sectoral Programme on Violence Against Women, Ministry of Women and Children Affairs, Bangladesh

**Speakers:**
Ms. Mette Kaae Hansen, Head of the Department of Gender Equality, Ministry of Foreign Affairs, Denmark
Dr. Basuli Deb, Professor, Institute for Research on Women, Rutgers University, NGO CSW
Ms. Ms. Kalliopi Mingeirou, Chief of Policy, Ending Violence Against Women, UN Women

**Discussant:**
Ms. Kamrun Nahar, Secretary, Ministry of Women and Children Affairs, Bangladesh
Ms. Rownaq Jhan, Secretary In Charge, Ministry of Expatriate Welfare and Overseas Employment, Bangladesh

**Moderator:**
Sr Winifred Doherty, The congregation of Our Lady of the Good Shepherd, NGO CoM