59th Commission on the Status of Women Side Event

*Unlocking multiple benefits for women and girls through sanitation and hygiene in the Post 2015 Era*

13:15-14:30 Hours, 13th March 2015, Conference Room 9, UN Headquarters, New York

### Draft Agenda

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| 13.20 -13.40       | Comparative overview of evidence, policy and practice on menstrual hygiene in West Africa and South Asia  
- Presentation of research findings  
- Emerging strands for policy and practice post 2015 | Dr. Rokhaya Cissé, Sociologist at Lartes (University of Dakar, Senegal)  
Joint Programme Team |
| 13.40 - 13.45      | Video by Water Supply and Sanitation Collaborative Council (WSSCC)       |                                                                           |
| 13:45 - 14:25      | Panel Interventions  
Moderated Roundtable Discussion: Opportunities and challenges in policies on WASH and the SDGs for women’s MHM – Implications for the Post 2015 Development Agenda  
Interactions with the floor | Moderator: Ms. Archana Patka, Programme Manager, WSSCC  
Panelists:  
- HE Mr. Mansour Faye, Minister of Water and Sanitation, Senegal  
- Ms. Begona Lasagabaster, Director of the Policy Division, UN Women  
- Dr. Chris Williams, Executive Director of WSSCC  
- Dr. Robert Dreibelbis, University of Oklahoma, Share Research Consortium |
| 14.25 - 14.30      | Closing Remarks                                                          | Senegal PR Fode Seck                                                      |